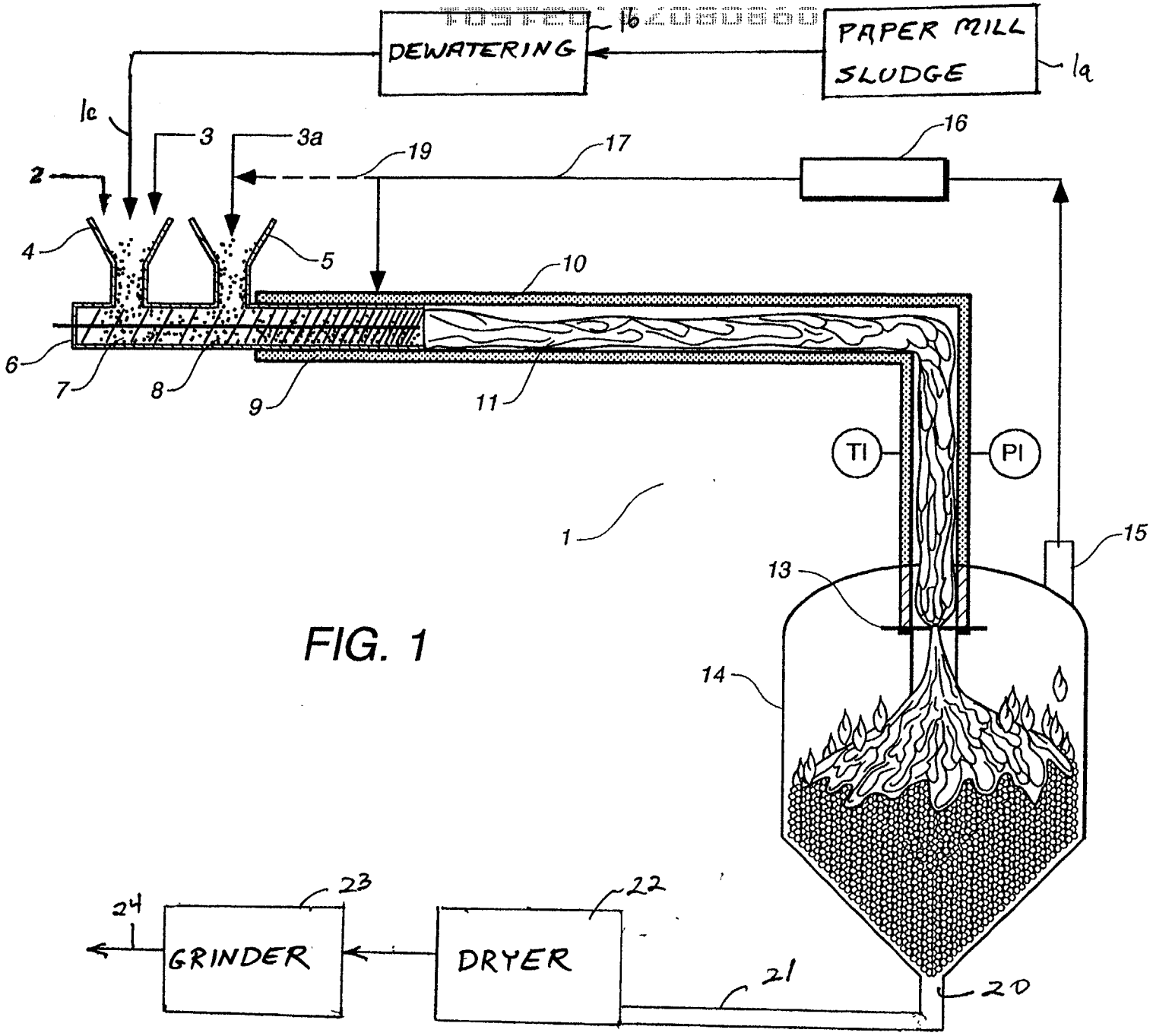
DEWATERING
16
PAPER MILL SLUDGE
1a
1c
3
3a
19
17
16
2
4
5
10
6
7
8
9
11
TI
PI
1
15
13
14
23
22
24
GRINDER
DRYER
21
20

FIG. 1